



## SCREENFIX (SFX)

### Main Characteristics

#### Product Characteristics

SFX001 Viscous/ Red colour

SFX002 Viscous/ Clear (Catalyst)

SFX005 Viscous/ Red colour (Fast Dry)

SFX007 Viscous/ Light Yellow colour

SFX011 Viscous/ Red colour

#### Instruction of two pot for use

SFX001 (Screenfix) : SFX002 (Catalyst)

SFX005 (Screenfix Fast) : SFX002 (Catalyst)

SFX007 (Screenfix) : SFX002 (Catalyst)

SFX011 (Screenfix) : SFX002 (Catalyst)

- Remove the old adhesive on the frame before re-using.
- Aluminium block screen frame should be treated to roughen by abrasive wheel and cleaned by solvent or Thinner (2938).
- Mix Screenfix and Catalyst in a ratio of 10:1 by weight.
- Ensure the two parts are mixed in the correct ratio, as lack of or excessive catalyst can lead to poor solvent resistance.
- Ensure good contact between fabric and frame and that the adhesive has been worked thoroughly through the mesh openings onto the frame's surface, especially when using finer mesh counts.
- Allow the adhesive to dry for up to 30 minutes before cutting the frame out from the master stretcher. In cold and damp conditions and when stretching stainless steel or coarse meshes, extra time should be allowed.
- Should be left to cure overnight before being exposed to strong solvent.

#### Instruction of one pot for use

SFX007 (Screenfix)

- Remove the old adhesive on the frame before re-using .
- Aluminium block screen frame should be treated to roughen by abrasive wheel and cleaned by solvent or Thinner (2938).
- Ensure good contact between fabric and frame and that the adhesive has been worked thoroughly through the mesh openings onto the frame's surface, especially when using finer mesh counts.
- Allow the adhesive to dry for up to 30 minutes before cutting the frame out from the master stretcher. In cold and damp conditions and when stretching stainless steel or coarse meshes, extra time should be allowed.
- should be left to cure overnight before being exposed to strong solvent.

#### Important

- Shake the Screenfix and Catalyst before use.
- Do not mix more adhesive than is likely to be used within the 30 min (approx.) pot-life.
- Add Thinner in mixed adhesive has long pot life (5-7 days)

### Features

SFX001 + SFX002

- 2 component frame adhesive.
- Applicable to metal and wooden frames.
- Easy to use.
- Smooth finish.

SFX005 + SFX002

- 2 component frame adhesive.
- Applicable to metal and wooden frames.
- Easy to use.
- Smooth finish.
- Fast dry.

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### Features

SFX007 or SFX007 + SFX002

- 1 or 2 component frame adhesive.
- Applicable to metal and wooden frames.
- Easy to use.
- Smooth finish.
- High stability.

SFX011 + SFX002

- 2 component frame adhesive.
- Applicable to metal and wooden frames.
- Easy to use.
- Smooth finish.
- Solvent resistance

### Standard Packing

SFX001	Screenfix	: 5 ltr. and 1 ltr.
SFX002	Screenfix Catalyst	: 100 ml.
SFX005	Screenfix fast	: 5 ltr. and 1 ltr.
SFX007	Screenfix	: 1 ltr.
SFX011	Screenfix	: 1 ltr.

### Safety and Handling

- Is free from any toxic, carcinogenic, mutagenic and reprotoxic chemicals.
- Does not have a flashpoint and is, therefore, exempt from the Highly Flammable Liquid Regulations.
- Screenfix should be used with care. Wear suitable PPE, for example, appropriate gloves and safety glasses.
- Should be stored away from children.
- Comprehensive information on *the Safety and Handling of Screenfix* in Safety Data Sheet.

### Storage

- Storage temperature should not be over 40 °C. It should be stored in a dry location with good ventilation and away from heat or ignition sources.
- When stored under these conditions, It is expected to have a shelf-life of 24 months from the date of manufacture.
- SFX002 can be stored for 12 months.
- Close the bottle tightly after every use.

### Certified Standards

- Screenfix is made by Kulwong Co., Ltd. with ISO 9001/ISO 14001/BS OHSAS 18001 & TIS 18001 Certified by TUV NORD (Thailand) Ltd.