



MATT – PVC INK (THM)

Main Characteristics

Finish

Matt

Ink Type

One Pack – Solvent Based

Drying

- Jet dry : 55-60 °C 40 seconds
- Air dry : Not over 5-30 minutes

Thinning

- 10-20% Retarder 6032
- Hot shop condition 10-20% Retarder 2939

Cleaning

- Cleaner 2940
- For heavy ink stains, Screensolve (SSO038) can be used.

Mesh

- P90-48 to P120-34 Monofilament

Stencil Type

- All solvent-resistant direct Emulsion photo-stencils

Recommended

- U017 Diazol Plus Ultra
- FG226 Polyzol Plus S

Coverage & Mesh No.

- 60-70 m²/Kg (Polyester Mesh No. P120-34)

Application

- PVC Plastic, PVC Sticker

Caution

- Stir well before use.
- It is advisable that the ink be tested fully prior to printing.

Colours Range

13 Colours : 4 Standard and 9 CMS colours

Features

- Printing onto PVC Plastic.
- Excellent printability.
- High opacity and good light resistance.
- All colours are Non-Toxic.

Available Colours

Standard Colours

THM100 Black	THM200 White	THM290 Extra Opaque White	THM090 Clear
THM101 Black			

CMS Base Colours

THM327 Yellow GS	THM507 Red YS	THM560 Magenta	THM600 Blue
THM347 Yellow RS	THM550 Red	THM590 Violet	THM700 Green
THM407 Orange			

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รางวัลชนะเลิศระดับต้น ทหารกล้าไทย

Standard Packing

1 Kg container.

Safety and Handling

- All colours comply with the following standards : EN71-3, Standard of The European Economic Community and Part1303, Title16, Code of Federal Regulation of U.S.A.
- Whilst working with the ink, the consumption of food and drink, and smoking are not recommended.
- THM ink should be used with care. Wear suitable PPE, for example, appropriate gloves and safety glasses.
- Comprehensive information on **the Safety and Handling of THM ink** in Chaiyaboon Safety Data Sheet, available on request.

Storage

- THM ink should be stored in a sealed container between 5-25 °C.
- Store in a well ventilated place.



THM 3-1802

The information and recommendations contained in this Product information sheet, as well as technical advice otherwise given by representatives of our Company, whether verbally or in writing, are based on our present knowledge and believed to be accurate. However, no guarantee regarding their accuracy is given as we cannot cover or anticipate every possible application of our products because manufacturing methods, printing stocks and other materials vary. For the same reason our products are sold without warranty and or condition that users shall make their own tests to satisfy themselves that they will meet fully their particular requirements. Our policy of continuous product improvement might make some of the information contained in this Product information sheet out of date and users are requested to ensure that they follow current recommendations.